



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3501-08-115

Job Sheet 183374



Part No: RBW109-3501-08-115

Job Qty: 2 ea

Part Name: Adapter, Landing Gear Shockstruts Nitrogen Charge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3501-08-115 Rev 3 IPP Rev A 18.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		11/5/18	0.00	0.00	Purchasing		
110	Packaging	2 pcs		11/5/18	0.00	0.00	Packaging2		DAS
120	QC	2 pcs		11/5/18	0.00	0.00	QC6		38
130	Packaging	2 pcs		11/5/18	0.00	0.00	Packaging3		1/21/18
140	QC21-FG	2 Ea		11/5/18	0.00	0.00	QC21		21 OCT 26 2018

Part Op 100 - Issue P/O: 041031 MANUFACTURE RBW109-3501-08-115 AS PER DWG Supplier: METEC ***NOTE***
Descriptions: Ensure solder joint is clean of all debris. Soldered joint must hold 1500psi of nitrogen charge. Certificate of conformity is required

SEPT 17, 2018 x 2 RL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3501-08-115P	Adapter, Landing Gear Shockstruts Nitrogen Charge	2 Ea (1 ea)	100-Purchasing	5120826

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW109-3501-08-115P	2	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/17/18 10:26 AM dart.logan.david

Container No: S120827



Part: RBW109-3501-08-115

Job No: 183374

Serial No/Batch: S120827

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 10/24/18



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041031**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041031
PO Date: 9/17/18
Due Date: 10/29/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
SEP 17 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183307	D4885-1P			End Fitting : Various STC's receive pcs	Firmed	-	10/22/18	8 pcs	0 pcs	8 pcs	\$638.00/pcs	\$5,104.00
Line Item Note REV A													
2	183338	RBW109-3501-08-115P			Adapter, Landing Gear Shockstruts Nitrogen Change As Per Dwg RBW109-3501-08-115 Rev. 3	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$498.00/Ea	\$498.00
Line Item Note REV 3													
3	183374	RBW109-3501-08-115P			Adapter, Landing Gear Shockstruts Nitrogen Change As Per Dwg RBW109-3501-08-115 Rev. 3	Firmed	-	10/29/18	2 Ea	0 Ea	2 Ea	\$498.00/Ea	\$996.00
Line Item Note REV 3													
4	183387	RBT18588P			T/R Gearbox Support	Firmed	-	10/29/18	4 Ea	0 Ea	4 Ea	\$477.00/Ea	\$1,908.00
Line Item Note REV A													
Grand Total:												\$8,506.00	

DAS
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Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041031

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "P. Lussier", is written over the bottom right portion of the Order Notes section.

Plex 9/17/18 12:13 PM dart.Lussier.Patrick



Packing Slip 39261A

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

SOLD TO Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

SHIPPED TO Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K

INVOICE DATE	YOUR ORDER NO. 41031	DATE ORDERED 09/18/18	SHIPPED VIA Best way
CUSTOMER CODE ART	PROV. LIC. NO.	Extra ☐ Exempt ☐	TERMS

QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
8	0	8 ✓	End fitting as per drawing D4885, Rev. A Part Number: D4885-1P ✓ Job: 183307 ✓ Required by: October 22, 2018		
2	0	2 ✓	Adapter, landing gear, shockstruts, Nitrogen change as per drawing RBW109-3501-08-115, Rev. 3 Part Number: RBW109-3501-08-115P Job: 183374 ✓		
4	0	4 ✓	T/R gearbox support as per RBT18588, Rev. A Part Number: RBT18588P ✓ Job : 183387 ✓ Required by: October 29, 2018 RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <u><i>C. [Signature]</i></u> WMP 03 Oct 18/18	H.S.T.	

ORDER: COMPLETE ☐
 PARTIAL ☐

TOTAL

RECEIVED BY _____
 % PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART AEROSPACE		DATE: Oct. 18, 2018	
		P.O.# 41031, Item 2	
		WEJAY JOB# 39261	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
Adapter, landing gear, shockstruts,	2	Fabricate complete as per drawing	RBW109-3501-08-115
Nitrogen change		specifications	Rev.3, sheets 1-4
RBW109-3501-08-115P			
Job: 183374			
Material used: Drawing RBW109-3501-08-115-5: Wejay TN#34007-1 Drawing RBW109-3501-08-115-1, item -7: Wejay TN#34427-2 Drawing RBW109-3501-08-115, item -9: Wejay TN#34427-1 Drawing RBW109-3501-08-115-3: Wejay TN#34428-1			

Records of Inspection/Test will be retained for 5 years minimum.

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Yours truly,

Edward Jansen
Authorized Q.A. Signatory



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MATERIAL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2017/09/04

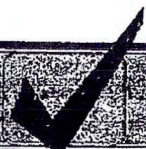
TN 34007-1
Job # 35059
rec'd apt 3/18

CUSTOMER: TIAN JIN SHENGGONG INTERNATIONAL CO., LTD						CERTIFICATE NO. :2017-5-8-18						
P.O.NO.: SC-17044/92678						ORDER NO. :2017-05-008						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-13 TP316/316L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO. :11M201						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr	Mo			
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.045	≤ 0.030	≤ 1.00	10.0~14.0	16.0~18.0	2.00~3.00			
RESULTS (LADLE)		0.022	0.90	0.033	0.001	0.40	10.10	16.18	2.14			
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO ASTM E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
1/4	0.020	20	G17-5-116	100	45	355	620	54.0	OK	OK	77	OK
3/8	0.035	20	G17-5-153	2500	2933	335	665	63.0	OK	OK	77	OK
3/8	0.120	20	G17-8-27	25	75	280	585	61.5	OK	OK	74	OK
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER A/SA-213-13 A-269-13						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
IN COMPLIANCE TO NACE MR0175-2015/ISO 15156						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD						
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min						MANAGER OF QUALITY ASSURANCE DEPARTMENT / DING WEI-GUO						
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
FREE FROM RADIATION CONTAMINATION												
IC TESTING ACCORDANCE TO ASTM A262 E - SATISFACTORY Reference Discontinuity - HOLES												
COUNTRY OF ORIGIN: CHINA												
PMI TESTING DONE.												
MATERIAL TEST CERTIFICATE TO EN 10204/3.1												
IN COMPLIANCE TO NACE MR0103-2007												

REF: DART AEROSPACE PO#41031 ITEM 2
AND PO# 41246 ITEM 1

REF: DART DRAWING RBW109-3501-08-115-5 REV 3.

HALTEC CORPORATION
QUALITY ASSURANCE DEPARTMENT
CERTIFICATE OF COMPLIANCE 100899



Schrader Hose Coupling

CERTIFICATE OF COMPLIANCE

(Exhibit H)

DATE: APRIL 04, 2018

CUSTOMER PART # H-6116B

HALTEC PART #: H-6116B

VENDOR: Haltec Corporation
P. O. Box 1180
2556 State Route 9
Salem, OH 44460

CUSTOMER: M.L. BERNIE
Gardena, CA

Cust. Order #: 12847

P/O Date: 04/02/18

Quantity: 400

Certified to Engineering Drawing No. H-6116B

REV _____

Other Certifications: 486461

HALTEC CORPORATION'S QUALITY SYSTEM
IS APPROVED TO ISO-9001-2008 w/design

Reg # 99.053.2

Special Notes:

We certify that the above product was shipped in conformance to specifications and referenced drawings as listed above.

Brian L Bostick

Brian Bostick
Manager of Quality Assurance
HALTEC CORPORATION

REF: DART AEROSPACE PO #41031, ITEM 2
AND PO# 41246, ITEM 1

REF: DART DRAWING # RBW109-3501-08-115-1, REV 3, ITEM -7

TN34427-2
Job # 39261
rec'd Sept. 2018

CERTIFICATE OF CONFORMANCE

Dill Air Controls Products, LLC
1500 Williamsboro St.
PO Box 159
Oxford, NC 27565
Phone: 919-692-2300 Fax: 919-692-2301

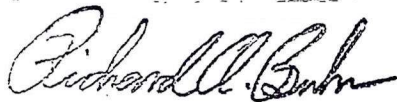
M.L. BERNIE CO. INC.
1105 W. 190TH STREET
UNIT B
GARDENA, CA 90248

This is to certify that subject parts are manufactured to Tire and Rim Association specification Test reports of materials and special processes, together with Final Inspection Reports from our Quality Assurance Department are on file and are available for your inspection.

Your Purchase Order	12946
Dill Order Number	602128-001
Your Part Number	05-SK2043-5
Catalog Number	SK-2043-5
TRA Number	
Quantity	1000
Date Shipped	2018-07-03
Cure Date(s)	<u>n/a</u>
Lot Number(s)	<u>233434</u>

Replacement Seal.

Dill Air Controls Products



Richard A Buhr
Quality Assurance Manager
richardbuhr@dillaircontrols.com
919-692-2318

DAC
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REF: DART AEROSPACE PO # 41031, ITEM 2

AND PO # 41246, ITEM 1

REF: DART DRAWING # RBW109-3501-08-115 REV. 3
SHEET 1 OF 4, ITEM -9

TN34427-1
Job # 39261
Rec'd Sept. 20/18

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Wejay Machine Products Co Ltd
600 O'Connor Dr
Kingston ON K7P 1N3
Canada

Purchase Order
34428
Order Placed By
Angela Roantree

McMaster-Carr Number
1376662-01

Page 1 of 1

09/18/2018

Line	Product	Ordered	Shipped
1	50715K522 Plug for 1/4" Tube OD 37 Degree Flared Fitting for Stainless Steel Tubing	6 Each	6

REF: DART AEROSPACE PO # 41031, ITEM 2

AND PO # 41246, ITEM 1

REF: DART DRAWING # RBW109-3501-08-115-3 REV.3

TN # 34428-1

JOB # 39261

REC'D SEPT/20/2018.